



TECHNICAL DATA SHEET

2400 Boston Street | Suite 200 | Baltimore, MD | 21224

MONO[®] SILICONE MAX Window, Door & Siding 100% Silicone Sealant

PRODUCT DESCRIPTION

MONO[®] SILICONE MAX Window, Door and Siding 100% Silicone Sealant provides maximum flexibility and adhesion to withstand extreme expansion and contraction caused by temperature and weather fluctuations. MONO[®] SILICONE MAX has twice the joint movement capability of many other sealants, so it won't crack or shrink, providing a durable, 100% waterproof and weatherproof seal. Rain and water ready in just 30 minutes. Ideal for a wide variety of applications such as sealing around windows, doors, siding and trim. Lifetime Guarantee. Meets ASTM C920, Class 50. Interior/exterior use.



PACKAGING	COLOUR	UPC
289 mL (9.8 fl oz) Cartridge	White	7079874834
289 mL (9.8 fl oz) Cartridge	Clear	7079874835
83 mL (2.8 fl oz) Squeeze Tube	Clear	7079874323
83 mL (2.8 fl oz) Squeeze Tube	White	7079874324

KEY FEATURES & BENEFITS

- Meets ASTM C920, Class 50
- Maximum flexibility & adhesion for extreme joint movement
- 30-minute rain & water ready
- 100% waterproof & weatherproof seal
- Shrink and crack proof
- Low odour
- Interior/exterior
- Lifetime Guarantee



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SUGGESTED USES

USE FOR CAULKING AND SEALING:

- Windows
- Doors
- Siding
- Trim
- Gutters
- Flashing
- Vents
- Pipes
- Corner joints
- Above ground foundations

ADHERES TO:

- Wood – painted & unpainted
- Glass
- Ceramic
- Porcelain
- Vinyl
- Most plastics (PVC, ABS)
- Aluminium
- Most metals
- Drywall
- Plaster
- Composite materials
- Fibre cement board
- Fiberglass
- Most common building materials

FOR BEST RESULTS

- Application temperature range is between -37°C and 48°C.
- Joint width should not exceed 13 mm (½"). If joint depth exceeds 13 mm (½"), use foam backer rod.
- Allow 24 hours for sealant to fully cure. Sealant will not cure in totally confined spaces.
- Not recommended for filling butt joints, surface defects, tuck pointing, stovepipes, chimneys, fireplaces applications, continuous underwater use or oily woods and some metals. Not recommended for structural glazing.
- Not recommended on surfaces that might bleed oils, plasticizers or solvents. Best adhesion and compatibility are not achieved with substrates made of methyl methacrylate, polycarbonate, polypropylene, polyethylene or polytetrafluoroethylene. Evaluate such substrates before using sealant.
- **Not paintable.** Paint substrate surface before applying sealant.
- Store below 26°C in dry place for optimal shelf life.

APPLICATION

Surface Preparation

Surface must be clean, dry, structurally sound and free of old caulk, dirt, dust & other foreign material.

Product Application

1. If using the squeeze tube, remove cap. Cut nozzle at a 45° angle to desired bead size. Puncture inner foil seal. If using the cartridge, load into caulk gun.



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2. Fill gap or crack with sealant.
3. If necessary, tool or smooth the bead of sealant with a finishing tool before the sealant skins over.
4. At 22°C & 50% relative humidity, sealant is water resistant at 30 minutes & reaches full cure in 24 hours. Low humidity may slow cure.
5. Clean up excess uncured sealant from surface and tools with mineral spirits. Scrape or cut away excess cured sealant. Do not use mineral spirits to clean hands or skin. Wash hands or skin with soap and water.
6. Sealant is not paintable. Paint surfaces prior to applying sealant.
7. Reseal cartridge/tube for storage and reuse.

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Typical Uncured Physical Properties	
Appearance/Consistency	Smooth paste
Base Polymer	Silicone rubber
Filler	Not applicable
Volatile	Not applicable
Weight % Solids	>97%
Specific Gravity	1.04
Odour	Very mild
Flash Point	>100°C
Freeze Thaw Stability (ASTM C1183)	Will not freeze
Shelf Life	24 months
Coverage	289 mL (9.8 fl. oz.): 14.8 linear metres at 5 mm diameter bead (53 linear feet at 3/16" diameter bead) 83 mL (2.8 fl. oz.): 4.2 linear metres at 5 mm diameter bead (15 linear feet at 3/16" diameter bead)
Typical Application Properties	
Application Temperature Range	-37°C to 48°C
Tooling Time (Working Time)	10-15 minutes
Tack Free Time	<60 minutes
Full Cure Through	24 hours
Return to Service Time	30 minutes
Vertical Sag (ASTM D2202)	1.5 mm (0.05")
Typical Cured Performance Properties	
Service Temperature Range	-40°C to 148°C
Water Ready Time	30 minutes



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Paint Ready Time	Not paintable
Mildew Resistance	Cured sealant is mould & mildew resistant
Dynamic Joint Movement (ASTM C719)	+/-50%

CLEAN UP & STORAGE

Remove excess uncured sealant from surfaces and tools with mineral spirits. Excess cured sealant must be cut or scraped away. Do not use mineral spirits to clean hands or skin. Wash hands or skin with soap and water. Store container in temperatures below 26°C and in a dry place.

SAFETY

See product label or Safety Data Sheet (SDS) for health and safety information. You can request an SDS by visiting our website at dap.ca or calling 888-DAP-TIPS.

WARRANTY

LIFETIME GUARANTEE: DAP Canada, DAP Products Inc. and their respective affiliates warrants this product for sealant purposes during the lifetime of your home. If product fails to perform, when used as directed: call 1 (888) DAP TIPS, with your sales receipt and product container available, for replacement product or sales price refunds. DAP is not liable for incidental or consequential damages.

COMPANY IDENTIFICATION

Manufactured for: DAP Canada, 475 Finchdene Square, Unit 5, Scarborough, ON, M1X 1B7

Usage Information: Call 888-DAP-TIPS or visit dap.ca & click on "Ask the Expert"

Order Information: 800-668-9397 or 416-321-1522

Fax Number: 416-321-3325

Also visit the DAP website at dap.ca